

Article NOBEL	Collection AUTUMN/WINTER 25-26
Count Yarn NM. 2/30	Custom Code 51062010
Composition 30% WS 70% WV	Washing Symbols
Made In MADE IN ITALIA Type of yarn Carded Cashmere Blend	Dying process Tops Dyed
<i>Type of knot</i> No knot <i>Use</i> Use one plie on knitting machine gauge 12	<i>Type of packing</i> Cone of about 1,0/ 1,2 kg - Box of 18 cones
Do not use contrasting colors with stripes knitting	
Knitting	We suggest to use machines with electronic power pack of the yarn.
Uniformity	The uniformity of yield and of the color are guaranteed for the single dye lot; for each dye lot it is important to inspect each yield and each color. In order to achieve uniformity with sizes, look and handle please kindly proceed always with careful trials for yield on each color taken from production.
Yield/Pilling	Knitting stitch density and washing instructions are going to considerably influence the final result; we suggest to make trials first in order to value pilling and yield of the garment.
Washing	In order to obtain the optimum handle and yield of the finished product we we suggest to wash the garments at about $30/35$ °C with neutral milling scap for about $3/4$ minutes (percentage of milling scap 1 g/L). After proceed with water washing and with a treatment with softener in cold water (as per silicone cationic softener 1 g/L + silicone emulsion 1 g/L.) for about $5/6$ minutes. Centrifuge and dry in tumbler at low temperature (max $70/80$ °C). We suggest to effect treatment procedure always on the reverse of the garment. We suggest, if necessary, to act on the knitting stitch density and on the time of treatment in order to obtain a homogeneous result according to your needs. If you are going to knit garments with stripes in strong and contrasting colors we suggest to effect first a dry prewash in order to remove the exceeding quantity of color. The following treatment with water must be done considering that the colors are not guaranteed for knitting contrasting shades.
Waste	It is normal a waste of 3-5%.
Claim	We do not accept any claim for more than 5 kilos of knitted quantity for each dye lot.