

Article  
**MERINO**

Collection  
 AUTUMN/WINTER 25-26

Count Yarn  
 NM. 2/24000

Custom Code  
 51061090

Composition  
 100% WV

Washing Symbols



Made In  
**MADE IN ITALIA**

Type of yarn  
 Carded twisted yarn

Dyeing process  
 Tops Dyed

Type of knot  
 No knot

Type of packing  
 Cone of about 1,0/ 1,2 kg - Box of 18 cones

Use  
 Use one single yarn on flat knitting machine gauge 8 / 10

**Do not use contrasting colors with stripes knitting**

**Knitting** We suggest to use machines with electronic power pack of the yarn.

**Uniformity** The uniformity of yield and of the color are guaranteed for the single dye lot; for each dye lot it is important to inspect each yield and each color. In order to achieve uniformity with sizes, look and handle please kindly proceed always with careful trials for yield on each color taken from production.

**Yield/Pilling** Knitting stitch density and washing instructions are going to considerably influence the final result; we suggest to make trials first in order to value pilling and yield of the garment.

**Washing** In order to obtain the optimum handle and yield of the finished product we suggest to wash the garments at about 30/35 °C with neutral milling soap for about 3/4 minutes (percentage of milling soap 1 g/L). After proceed with water washing and with a treatment with softener in cold water (as per silicone cationic softener 1 g/L + silicone emulsion 1 g/L.) for about 5/6 minutes. Centrifuge and dry in tumbler at low temperature (max 70/80 °C). We suggest to effect treatment procedure always on the reverse of the garment. We suggest, if necessary, to act on the knitting stitch density and on the time of treatment in order to obtain a homogeneous result according to your needs. If you are going to knit garments with stripes in strong and contrasting colors we suggest to effect first a dry prewash in order to remove the exceeding quantity of color. The following treatment with water must be done considering that the colors are not guaranteed for knitting contrasting shades.

**Waste** It is normal a waste of 3-5%.

**Claim** We do not accept any claim for more than 5 kilos of knitted quantity for each dye lot.