

Article	Collection								
ALADIN	SUMMER 2025								
Count Yarn	Custom Code								
NM. 22000	56060091								
Composition	Washing Symbols								
71% VI 22% PA 7% ME	$r \gg $ $\rightarrow $ P \square								
Made In									
MADE IN ITALIA									
Type of yarn	Dying process								
Spiral viscose yarn with nylon and lamè	Pre-dyed yarn								
Type of knot	Type of packing								
No knot	Cone of about $1,0/1,2$ kg - Box of 18 cones								
Use									
Use one plie on knitting machine gauge 12									
Do not use contrasting colors with stripes knitting									
Knitting	We suggest to use machines with electronic power pack of the yarn.								
Uniformity	The uniformity of yield and of the color are guaranteed for the single dye lot; for each dye lot it is important to inspect each yield and each color. In order to achieve uniformity with sizes, look and handle please kindly proceed always with careful trials for yield on each color taken from production.								
Yield/Pilling	Knitting stitch density and washing instructions are going to considerably influence the final result; we suggest to make trials first in order to value pilling and yield of the garment.								
Washing	In order to obtain the optimum handle and yield of the finished product we suggest to wash the garments at about 30 degrees with neutral milling soap for about 30 minutes (percentage of milling soap 1 gr/lt). After proceed with water and with a treatment with softener in cold water (as per silicone cationic softener 1 gr/lt + silicone emulsion 1 gr/lt.). We suggest to effect treatment procedure always on the reverse of the garment. We suggest, if necessary, to act on the knitting stitch density and on the time of treatment in order to obtain a homogeneous result according to your needs. If you are going to knit garments with stripes in strong and contrasting colors we suggest to effect first a dry prewash in order to remove the exceeding quantity of color. The following treatment with water must be done considering that the colors are not guaranteed for knitting contrasting shades. Centrifuge and dry in tumbler at low temperature (max $60^{\circ}/70^{\circ}$ degrees).								
Waste	It is normal a waste of 3-5%.								
Claim	We do not accept any claim for more than 5 kilos of knitted quantity for each dye lot.								

TESTS EFFECTED ON WASHED KNITT

FASTNESS	Light Colors		Medium Colors		Dark Colors		Special and Bri ght Colors *		RULE
	Value	Staining	Value	Staining	Value	Staining	Value	Staining	
Washing at 30 degrees	5	5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-C06: 2010
Dry cleaning	5	5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-D01: 2010



FASTNESS	Light Colors		Medium Colors		Dark Colors		Special and Bri ght Colors *		RULE
	Value	Staining	Value	Staining	Value	Staining	Value	Staining	
Alkaline Perspiration	5	5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-E04: 2009
Acid Perspiration	5	5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-E04: 2009
Dry Rubbing	4/5	4/5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-X12: 2003
Wet Rubbing	4/5	4/5	4/5	4/5	4	4	3/4	3/4	UNI EN ISO 105-X12: 2003
Light*	4/5	4/5	5/6	5/6	5/6	5/6	1/2	1/2	UNI EN ISO 105-B02: 2004

* for fluo and realized with optic colors, the grades of fastness are going to be one point lower.

The results referring to staining show an average of values found in the single fibers which are making the tester

** in order to achieve higher color fastness we suggest to request REACTIVE DYE STUFF with relative surcharges